

Position: Multi-Skilled Machinist – 2 positions

Location: IRELAND

Total Plastic Solution / Abbey Moulding Contractors Ltd is recruiting experienced, genuinely multi-skilled machinists for the manufacturing and toolroom operation in Dromcollogher, Co. Limerick, Ireland. Candidates must be able to machine components independently using both manual and CNC equipment. This is not a CNC loading-only role.

Your work:

- Set up and operate manual milling machines and centre lathes
- Set up and operate CNC milling and/or turning equipment. TPS uses Cincinnati CNC machines
- Read engineering drawings, plan machining sequences and select suitable tools, speeds and feeds
- Manufacture one-off and small-batch components, including tooling and repair parts
- Measure and inspect completed work using appropriate metrology equipment
- Work independently, maintain safe working practices and communicate technical issues clearly

Essential experience:

- Demonstrable hands-on ability on both manual milling machines and manual lathes
- Practical CNC setup and operating experience. State your programming ability clearly in your application
- Ability to read drawings, work to specified tolerances and inspect your own components
- Sound knowledge of cutting tools, workholding, materials, speeds and feeds
- Working English sufficient for safety, technical instructions and team communication

Strong advantages

- Fanuc control and Cincinnati CNC experience, although equivalent-machine experience is acceptable
- Toolroom, mouldmaking, precision maintenance or one-off component experience
- CNC programming, CAD/CAM, grinding or EDM experience

The company offers:

- Earliest start by agreement, subject to notice and work permission
- 40 paid hours per week. Mainly daytime, with occasional 16:00–00:00 evening work
- Starting annual salary: €38,000
- TPS can arrange accommodation for as long as reasonably required. The employee pays the agreed rent and normal living costs; full terms are confirmed in writing before relocation

Further info on this job vacancy: [Job Details - JobsIreland.ie](https://www.jobsireland.ie/job-details)

How to apply: Email your CV to recruitment@totalplasticsolution.ie with Cc...to gavin.caird@welfare.ie; linda.hoban@welfare.ie and nidia.figueiredo@iefp.pt

Subject: Machinist Application – Your Name – Country

CV instructions

Include your current country, nationality/work-right status, notice period, English level, machines and controls used, manual milling and turning experience, CNC setup/programming experience, materials machined and typical tolerances achieved. Do not send confidential drawings or customer information from a current or former employer.

EURES mobility supports may be available if you apply to this vacancy. Please check www.iefp.pt/eures